2024 SBT Max Core Repair Charges*

This list is provided as a guideline to our customers for items that are often damaged on their core.

Additional charges may apply not listed below, such as missing bolts and other items specific to certain engines.

Sea-Doo						
Engine	Case	Cylinder	Crankshaft	Head	Head Cover	
587	\$150.	\$50. ea	\$200.	\$20.	\$30.	
657/657X	\$150.	\$50. ea	\$200.	\$20.	\$30.	
717	\$799.	\$400. ea	\$250.	\$200.	\$90.	
787/787 RFI	\$850.	\$400. ea	\$250.	\$200.	\$95.	
951	\$875.	\$690.	\$250.	\$290.		
951 DI	\$1155.	\$850.	\$250.	\$440.		

\$150. ea Crank Gears \$75.00 R.A.V.E Valves

Counter Balance Shaft \$200. Counter Balance Gears \$75.00

Counter Balance Shaft 951 DI\$500. Counter Balance Gear 951 DI \$200.00

Rotary Cover \$100.

Kawasaki						
Engine	Case	Cylinder	Crankshaft	Head		
440	\$340.	\$400.	\$200.	\$150.		
550	\$400.	\$600.	\$250.	\$140.		
650	\$150.	\$195.	\$250.	\$50.		
750 (All)	\$200.	\$300.	\$250.	\$70.		
800	\$595.	\$395.	\$250.	\$295		
900	\$475.	\$750.	\$300.	\$290.		
1100	\$500.	\$800.	\$300.	\$300.		
1100 DI	\$590.	\$800.	\$300.	\$350.		
1200	\$550.	\$450. ea	\$300.	\$110. ea		

Polaris						
Engine	Case	Cylinder	Crankshaft	Head	Dome Covers	
650/750	\$150.	\$100. ea	\$250.	\$25. ea		
700	\$375.	\$400. ea	\$250.	\$75. ea	\$40. ea	
777	\$750.	\$350. ea	\$300.	\$75. ea	\$40. ea	
800 DI	\$750.	\$350. ea	\$300.	\$75. ea	\$40. ea	
780	\$150.	\$100. ea	\$250.	\$25. ea		
900	\$750.	\$300. ea	\$250.	\$75. ea	\$40. ea	
1050	\$750.	\$300. ea	\$250.	\$75. ea	\$40. ea	
1200 Carb	\$750.	\$300. ea	\$300.	\$75. ea	\$40. ea PTO Head	
1200 DI	\$750.	\$500. ea	\$300.	\$175. ea	\$125. ea	

^{*} Max Core Repair Charges apply to any component received by SBT that is modified, or damaged beyond reasonable repair.

2024 SBT Max Core Repair Charges*

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Yamaha						
Engine	Case	Cylinder	Crankshaft	Head	Head Cover	
500	\$595.		\$250.	\$100.		
650	\$150.	\$150.	\$250.	\$50.		
701X	\$150.	\$150.	\$250.	\$50.		
701T	\$150.	\$150.	\$250.	\$50.		
701S	\$150.	\$150.	\$250.	\$200.		
760	\$600.	\$495.	\$250.	\$200.		
800	\$550.	\$475. ea	\$250.	\$250.		
1100	\$850.	\$750.	\$300.	\$200.	\$100.	
1200	\$600.	\$800.	\$300.	\$200.	\$100.	
1200 PV	\$800.	\$475. ea	\$300.	\$250.		
1300 PV	\$800.	\$595. ea	\$300.	\$250.		

Power Valves

\$120. ea

Tigershark						
Engine	Case	Cylinder	Crankshaft	Head		
640	\$515.	\$555.	\$200.	\$175		
770	\$770.	\$675.	\$200	\$195.		
900	\$970.	\$315. ea	\$200.	\$80. ea		
1000	\$945.	\$315. ea	\$200.	\$80. ea		

All 4 Stroke Short Blocks & Heads						
Engine	Cylinder Block	Cylinder Head	Spun Bearing	Crankshaft	Head Damage	
All 4 Tec	\$400.	\$300.	\$50. ea	\$200.	\$50. Per seat	
12F&15F	\$995.	\$400.	\$100. ea	\$200.	\$100. Per seat	
F12/R12 & X	\$995.	\$400.	\$100. ea	\$200.	\$100. Per seat	
Yamaha FX140	\$995.	\$400.	\$100. ea	\$200.	\$100. Per seat	
Yamaha 1.1	\$400.	\$300.	\$50. ea	\$200.	\$50. Per seat	
Yamaha 1.8L	\$1995.	\$750.	\$150. ea	\$350.	\$100. Per seat	

⁴ Stroke engine exchanges must be assembled with all matching components to be considered for the exchange core. The above chart is only to estimate damage charges that SBT will collect for Short Blocks and Heads. Any replacement core parts (missing) will be at OE cost.

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