

2024 SBT Max Core Repair Charges*

This list is provided as a guideline to our customers for items that are often damaged on their core.
Additional charges may apply not listed below, such as missing bolts and other items specific to certain engines.

Sea-Doo					
Engine	Case	Cylinder	Crankshaft	Head	Head Cover
587	\$150.	\$50. ea	\$200.	\$20.	\$30.
657/657X	\$150.	\$50. ea	\$200.	\$20.	\$30.
717	\$799.	\$400. ea	\$250.	\$200.	\$90.
787/787 RFI	\$850.	\$400. ea	\$250.	\$200.	\$95.
951	\$875.	\$690.	\$250.	\$290.	
951 DI	\$1155.	\$850.	\$250.	\$440.	

R.A.V.E Valves \$76. ea
Counter Balance Shaft \$200.
Counter Balance Shaft 951 DI \$500.
Rotary Cover \$100.

Crank Gears \$75.00
Counter Balance Gears \$75.00
Counter Balance Gear 951 DI \$200.00

Kawasaki					
Engine	Case	Cylinder	Crankshaft	Head	
440	\$340.	\$400.	\$200.	\$150.	
550	\$400.	\$600.	\$250.	\$140.	
650	\$150.	\$195.	\$250.	\$50.	
750 (All)	\$200.	\$300.	\$250.	\$70.	
800	\$595.	\$395.	\$250.	\$295	
900	\$475.	\$750.	\$300.	\$290.	
1100	\$500.	\$800.	\$300.	\$300.	
1100 DI	\$590.	\$800.	\$300.	\$350.	
1200	\$550.	\$450. ea	\$300.	\$110. ea	

Polaris					
Engine	Case	Cylinder	Crankshaft	Head	Dome Covers
650/750	\$150.	\$100. ea	\$250.	\$25. ea	
700	\$375.	\$400. ea	\$250.	\$75. ea	\$40. ea
777	\$750.	\$350. ea	\$300.	\$75. ea	\$40. ea
800 DI	\$750.	\$350. ea	\$300.	\$75. ea	\$40. ea
780	\$150.	\$100. ea	\$250.	\$25. ea	
900	\$750.	\$300. ea	\$250.	\$75. ea	\$40. ea
1050	\$750.	\$300. ea	\$250.	\$75. ea	\$40. ea
1200 Carb	\$750.	\$300. ea	\$300.	\$75. ea	\$40. ea PTO Head
1200 DI	\$750.	\$500. ea	\$300.	\$175. ea	\$125. ea

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Yamaha					
Engine	Case	Cylinder	Crankshaft	Head	Head Cover
500	\$595.		\$250.	\$100.	
650	\$150.	\$150.	\$250.	\$50.	
701X	\$150.	\$150.	\$250.	\$50.	
701T	\$150.	\$150.	\$250.	\$50.	
701S	\$150.	\$150.	\$250.	\$200.	
760	\$600.	\$495.	\$250.	\$200.	
800	\$550.	\$330. ea	\$250.	\$250.	
1100	\$850.	\$750.	\$300.	\$200.	\$100.
1200	\$600.	\$800.	\$300.	\$200.	\$100.
1200 PV	\$800.	\$330 ea	\$300.	\$250.	
1300 PV	\$800.	\$595. ea	\$300.	\$250.	

Power Valves \$130. ea

Tigershark					
Engine	Case	Cylinder	Crankshaft	Head	
640	\$515.	\$555.	\$200.	\$175	
770	\$770.	\$675.	\$200	\$195.	
900	\$970.	\$315. ea	\$200.	\$80. ea	
1000	\$945.	\$315. ea	\$200.	\$80. ea	

All 4 Stroke Short Blocks & Heads					
Engine	Cylinder Block	Cylinder Head	Spun Bearing	Crankshaft	Head Damage
All 4 Tec	\$400.	\$300.	\$50. ea	\$200.	\$50. Per seat
12F&15F	\$995.	\$400.	\$100. ea	\$200.	\$100. Per seat
F12/R12 & X	\$995.	\$400.	\$100. ea	\$200.	\$100. Per seat
Yamaha FX140	\$995.	\$400.	\$100. ea	\$200.	\$100. Per seat
Yamaha 1.1	\$400.	\$300.	\$50. ea	\$200.	\$50. Per seat
Yamaha 1.8L	\$1995.	\$750.	\$150. ea	\$350.	\$100. Per seat

4 Stroke engine exchanges must be assembled with all matching components to be considered for the exchange core. The above chart is only to estimate damage charges that SBT will collect for Short Blocks and Heads. Any replacement core parts (missing) will be at OE cost.

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Revised Effective 3/15/2024