

Proper Sea-Doo 4tech coolant installation

- 1) Remove cap from coolant tank in engine compartment.
- 2) Remove allen head drain plug from back end of ride plate. (This is located on the out side of the hull, in the back at the very bottom just below the jet pump nozzle)
- 3) Place a clean empty bucket underneath to catch the extra coolant.
- 4) This step requires two people. One person adds coolant to the holding tank and the other watches for coolant to exit the ride plate drain hole. Once the coolant flows at a steady stream and does not have air interruptions in the stream the system should be purged of air.
- 5) Reinstall drain plug and torque to 73 in/lbs
- 6) Now finish filling the coolant tank to the specified max level. Do not install pressure cap yet.
- 7) Start engine with garden hose attached to the flush system with water flowing and run for no more than 1 minute. ALWAYS remember to start engine before turning on garden hose water and ALWAYS remember to turn off hose then immediately shut off watercraft (the exhaust pressure takes the water away from the engine – if the engine is not running the water will find it's way back through the exhaust manifold INTO the engine). Recheck coolant level, add if necessary and reinstall pressure cap. Always check coolant level before riding