# Parts Removal

# Honda N/A & Turbo

The following pictures represent both the Honda N/A & Turbo models.

# **Intake side of the Motor:**



# **Exhaust side of the motor:**



# Flywheel side of motor:



The oil pan should be left intact with all bolts. This is for the N/A & Turbo models.

- A. Remove exhaust manifold from block.
- B. Remove intake manifold from block.
- C. Remove pto coupler from the rear of the motor.
- D. Remove all sending units from engine block.
- E. Remove starter from block.
- F. Remove water fitting on side of head (Just above the starter).
- G. Remove cam position sensor (located on rear of cylinder head).
- H. Remove complete oil tank assembly from front of engine & all bolts inside oil tank.
- I. Remove flywheel & one-way clutch.
- J. Remove chrome tube on front of oil pan.

Engine needs to look as photos indicate.

### **WARNING!**

Any additional items not included with engine will not be returned. Any questions please call 877,330,0231